



CUSTOM SERVICE CRANE, INC.

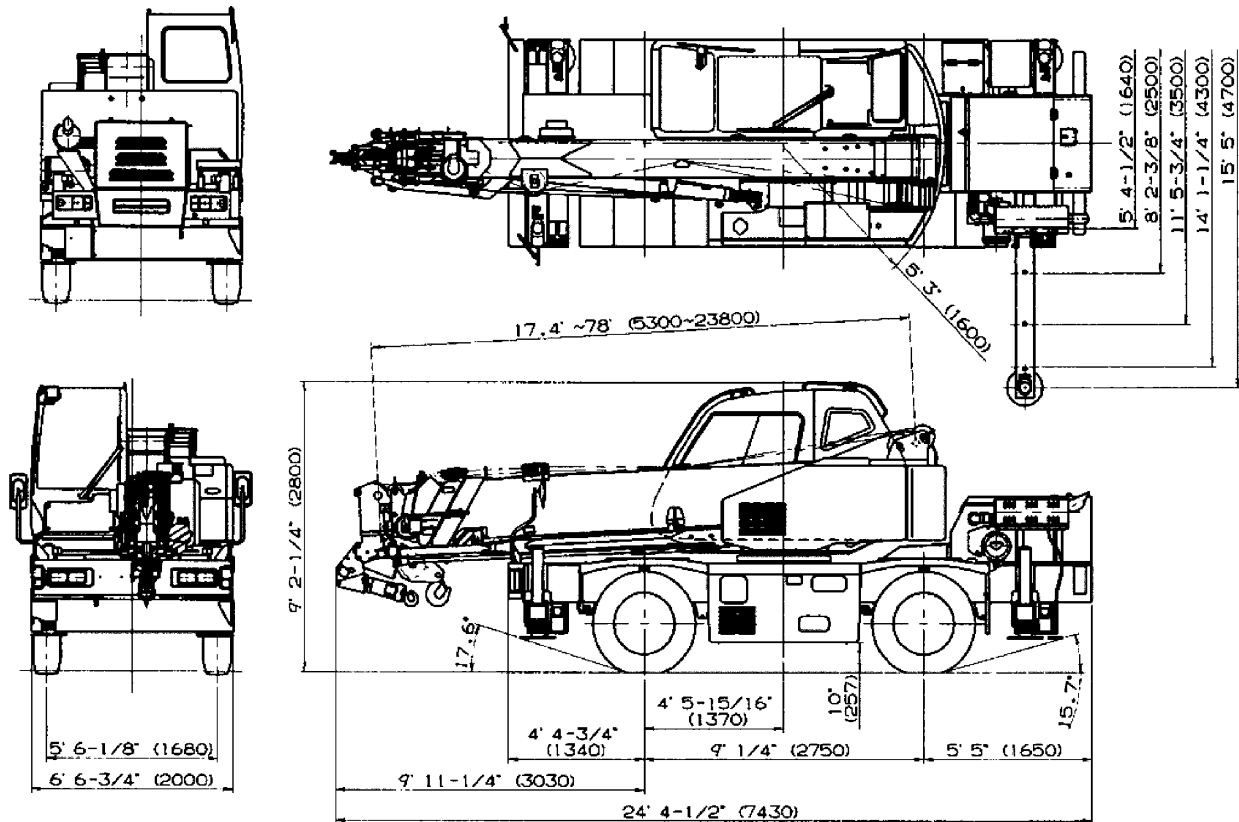
# TADANO

## GR-150XL-1

15 Ton Capacity (13.6 Metric Tons)

HYDRAULIC ROUGH TERRAIN CRANE

### DIMENSIONS



### GENERAL DIMENSIONS (275/80R22.5 Tires)

|                | Feet       | Meters |
|----------------|------------|--------|
| Turning radius |            |        |
| 4 wheel steer  | 12' 5-5/8" | 3.8    |
| 2 wheel steer  | 21' 3-7/8" | 6.5    |



CUSTOM SERVICE CRANE, INC.

www.CustomServiceCrane.com | t: 217-897-1700 | randy@customservicecrane.com

# CRANE SPECIFICATIONS

## BOOM

Six section full power synchronized telescoping boom, 17.4'~78' (5.3m~23.8m), of box construction with 4 sheaves, 9-5/16" (0.236m) root diameter, at boom head.

The synchronization system consists of two double acting telescope cylinders, an extension cable and retraction cable. Hydraulic cylinder fitted with holding valve. Two easily removable wire rope guards, rope dead end provided on both sides of boom head. Boom telescope sections are supported by wear pads both vertically and horizontally. Extension speed 60.6' (18.5m) in 52 seconds.

**BOOM ELEVATION** - By a double acting hydraulic cylinder with holding valve. Elevation -3°~82°, combination controls for hand or foot operation. Boom angle indicator. Automatic speed reduction and soft stop function. Elevation speed -3°~82° in 29 seconds.

**JIB** - Two stage extension type with 5°, 25° or 45° offset (tilt type). Single sheave, 8" (0.203m) root diameter, at jib head. Box type top section telescopes from box type base section which stores under base boom section. Jib length is 11.8' (3.6m) or 18' (5.5m).

## AUXILIARY LIFTING SHEAVE (SINGLE TOP)

Single sheave, 8" (0.203m) root diameter. Mounted to main boom head for single line work.

**ANTI-TWO BLOCK** - Pendant type over-winding cut out device with audio-visual (FAILURE lamp/BUZZER) warning system.

## SWING

Hydraulic axial piston motor driven through planetary speed reducer. Continuous 360° full circle swing on ball bearing turntable at 2.4rpm. Equipped with manually locked/released swing brake. A 360° positive swing lock for pick and carry and travel modes.

## HOIST

**MAIN HOIST** - Grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and raising. Equipped with automatic brake (neutral brake) and counterbalance valve. Controlled independently of auxiliary hoist. Equipped with cable follower and drum rotation indicator.

**DRUM** - Grooved 9-7/16" (0.24m) root diameter x 9-7/16" (0.239m) wide. Wire rope: 433' of 7/16" diameter rope (132m of 11.2mm). Drum capacity: 429.5' (130.9m) 7 layers. Maximum line pull (available): 7,600lbs. (3,460kg). Maximum line speed: 406FPM (124m/min).

**AUXILIARY HOIST** - Grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and raising. Equipped with automatic brake (neutral brake) and counterbalance valve. Controlled independently of main hoist. Equipped with cable follower and drum rotation indicator.

**DRUM** - Grooved 9-7/16" (0.24m) root diameter x 9-7/16" (0.239m) wide. Wire rope: 433' of 7/16" diameter rope (132m of 11.2mm). Drum capacity: 429.5' (130.9m) 7 layers. Maximum line pull (available): 7,600lbs. (3,460kg). Maximum line speed: 406FPM (124m/min).

**WIRE ROPE** - Warrington seal wire, extra improved plow steel, preformed, independent wire rope core, right regular lay. 7/16" (11.2mm) 6X37 class  
Maximum Permissible Line Pull (Main and Auxiliary) : 6,500lbs (2,940kg)

## HOOK BLOCKS

15.0 ton (13.6 metric ton) - Weighted hook with swivel and safety latch, for 7/16" (11.2mm) wire rope.  
2.0 ton (1.8 metric ton) - Weighted hook with swivel and safety latch, for 7/16" (11.2mm) wire rope.

## HYDRAULIC SYSTEM

**PUMPS** - Two variable piston pumps for crane functions. Tandem gear pump for steering, swing and accumulator. Powered by carrier engine. Pump disconnect for crane is engaged/ disengaged by rotary switch from operator's cab.

**CONTROL VALVES** - Multiple valves actuated by pilot pressure with integral pressure relief valves.

**RESERVOIR** - 45 gallon (172 lit.) capacity. External sight level gauge.

**FILTRATION** - 26 micron return filter, full flow with bypass protection, located inside of hydraulic reservoir. Accessible for easy replacement.

**OIL COOLER** - Air cooled fan type.

## CAB AND CONTROLS

Both crane and drive operations can be performed from one cab mounted on rotating superstructure.

Right side, 1 man type, steel construction with sliding door access and tinted safety glass windows opening at side. Door window is powered control. Windshield glass window and roof glass window are shatter-resistant. Tilt-telescoping steering wheel. Adjustable control lever for swing, boom hoist, boom telescoping, auxiliary hoist and main hoist. Control lever can change neutral positions and tilt for easy access into cab. 3 way adjustable operator's seat with high back, headrest and armrest. Engine throttle knob. Foot operated controls : boom hoist, boom telescoping, service brake and engine throttle.

Dash-mounted engine start/stop, monitor lamps, cigarette lighter, drive selector switch, parking brake switch, steering mode select switch, power window switch, pump engaged / disengaged switch, swing brake switch and outrigger controls.

Instruments - Torque converter oil temperature, engine water temperature, air pressure, fuel, speedometer, tachometer and hour meter. Hydraulic oil pressure is monitored and displayed on the AML-L display panel.

Tadano electronic LOAD MOMENT INDICATOR system (AML-L) including:

- Control lever lockout function with audible and visual pre-warning
- Boom position indicator
- Outrigger status indicator
- Boom angle / boom length / jib offset angle / load radius / rated lifting capacities / actual loads read out
- Ratio of actual load moment to rated load moment indication
- Automatic Speed Reduction and Soft Stop function on boom elevation and swing
- Working condition register switch
- Load radius / boom angle / tip height / swing range preset function
- External warning lamp

TADANO AML-L monitors outrigger extended length and automatically programs the corresponding "RATED LIFTING CAPACITIES" table.

Operator's left hand console includes transmission gear selector and sight level bubble. Upper console includes roof washer and wiper switch, emergency outrigger set up key switch, jib equipped / removed select switch, air conditioning control switch and winch drum indicator switch. Lower console includes working light switch and boom emergency telescoping switch (2nd-3rd and 4th-top).

NOTE: Each crane motion speed is based on unladen conditions.

## CARRIER SPECIFICATIONS

**TYPE** - Rear engine, right hand steering, driving axle 2-way selected type by manual switch, 4x2 front drive, 4x4 front and rear drive.

**FRAME** - High tensile steel, all welded mono-box construction.

**TRANSMISSION** - Electronically controlled full automatic transmission. Torque converter driving full powershift with driving axle selector. 6 forward and 2 reverse speeds, constant mesh.

- 3 speeds - high range - 2 wheel drive; 4 wheel drive
- 3 speeds - low range - 4 wheel drive

**TRAVEL SPEED** - 30.4 mph (49 km/h)

**AXLE** - Front: Full floating type, steering and driving axle. Rear: Full floating type, steering and driving axle.

**STEERING** - Hydraulic power steering controlled by steering wheel. Four steering modes available: 2 wheel front, 2 wheel rear, 4 wheel coordinated and 4 wheel crab .

**SUSPENSION** - Semi-elliptic leaf springs with hydraulic lockout device.

**BRAKE SYSTEMS** - Service: Air over hydraulic disc brakes on all 4 wheels. Parking/Emergency: Spring applied-air released brake acting on input shaft of front axle. Auxiliary: Electro-pneumatic operated exhaust brake.

**TIRES** - 275/80R22.5

**OUTRIGGERS** - Four hydraulic, beam and jack outriggers. Vertical jack cylinders equipped with integral holding valve. Each outrigger beam and jack is controlled independently from cab. Beams extend to 15' 5" (4.7 m) center-line and retract to within 5' 4-1/2" (1.64 m) overall width with floats. Outrigger jack floats are attached thus eliminating the need of manually attaching and detaching them. Controls and sight bubble located in superstructure cab. Four outrigger extension lengths are provided with corresponding "RATED LIFTING CAPACITIES" for crane duty in confined areas. Both symmetrical and Non-symmetrical outrigger extension (deployment) is permitted.

|                |                             |
|----------------|-----------------------------|
| Min. Extension | 5' 4-1/2" center to center  |
| Mid. Extension | 8' 2-3/8" center to center  |
| Mid. Extension | 11' 5-3/4" center to center |
| Mid. Extension | 14' 1-1/4" center to center |
| Max. Extension | 15' 5" center to center     |

Float size(Diameter) 1' 1-3/4" (0.35m)

### ENGINE

|                               |   |
|-------------------------------|---|
| Model                         | Cummins QSB3.9-30TAA                      |
| Type                          | Direct injection diesel                   |
| No. of cylinders              | 4   |
| Combustion                    | 4 cycle, turbo charged and after cooled   |
| BoreXStroke, in.(mm)          | 4.016 X 4.724 (102X120)                   |
| Displacement, cu. in (liters) | 238 (3.900)                               |
| Air inlet heater              | 24 volt preheat                           |
| Air cleaner                   | Dry type, replaceable element             |
| Oil filter                    | Full flow with replaceable element        |
| Fuel filter                   | Full flow with replaceable element        |
| Fuel tank, gal.(liters)       | 50 (189), right side of carrier           |
| Cooling                       | Liquid pressurized, recirculating by-pass |

|                              |  |
|------------------------------|--|
| Radiator                     | Fin and tube core, thermostat controlled |
| Fan, in.(mm)                 | Suction type, 10-blade, 18 (457) dia.    |
| Starting                     | 24 volt                                  |
| Charging                     | 24 volt system, negative ground          |
| Battery                      | 2-80 amp. Hour                           |
| Compressor, air, CFM(l /min) | 15.2 CFM (430) at 2,500rpm               |
| Horsepower (kW)              | Gross 135 (101) at 2,300rpm              |
| Torque, Max. ft-lb (kgm)     | 354 (49) at 1,500rpm                     |
| Capacity, gal.(liters),      |  |
| Cooling water                | 2.1 (7.9)                                |
| Lubrication                  | 2 ~ 2.5 (7.6 ~ 9.5)                      |
| Fuel                         | 50 (189)                                 |

# STANDARD EQUIPMENT

- Six section full power partially synchronized boom  
17.4' ~ 78' (5.3 m~23.8 m)
- Main hoist with grooved drum and 433' of 7/16" cable.
- Drum rotation indicator (visual type) main hoist
- Anti-Two block device (overwind cutout)
- Tadano electronic load moment indicator system (AML-L)
- Outrigger extension length detector
- Electronic crane monitoring system
- 360° positive swing lock
- Self centering finger control levers with pilot control
- Control pedals for boom hoist and boom telescoping
- 3 way adjustable cloth seat with armrests, high back and seat belt
- Tilt-telescoping steering wheel
- Tinted safety glass and sun visor
- Front windshield wiper and washer
- Roof window wiper and washer
- Power window (cab door)
- Rear view mirrors (right and left side)
- Cigarette lighter
- Electric fan in cab
- Cab floor mat
- Pump disconnect in operator's cab
- Hydraulic oil cooler
- Independently controlled outriggers
- Four outrigger extension positions
- Self-storing outrigger pads
- Cummins QSB3.9-30TAA turbo charged after cooled engine(135HP) with exhaust brake
- Electronic controlled automatic transmission driven by torque converter
- 4 X 4 X 4 drive/steer
- Hydraulic lockout suspension system
- 275/80R22.5 tires
- Disc brakes
- Fenders
- Air dryer
- Water separator with filter
- Engine over-run alarm
- Back-up alarm
- Low oil pressure/high water temp. warning device(visual)
- Rear steer centering light
- Air cleaner dust indicator
- Full instrumentation package
- Complete highway light package
- Work lights
- Tool storage compartment
- Tire inflation kit
- 24 volt electric system
- 15 ton (13.6 metric ton) hook with swivel
- 2.0 ton (1.8 metric ton) hook with swivel
- Towing hooks-Front and rear
- Hot water cab heater and air conditioner

## OPTIONAL PACKAGE

- 11.8' or 18' (3.6 m or 5.5 m) box jib (tilt type) with 5°, 25° or 45° pinned offsets and self storing pins
- Auxiliary lifting sheave (single top) stowable
- Auxiliary hoist with grooved drum and 213' of 7/16" cable.
- Drum rotation indicator (visual type) auxiliary hoist

## HOISTING PERFORMANCE

| Layer | Main or auxiliary hoist - 9-7/16" (0.24m) drum, 7/16" (11.2mm) wire rope |       |                        |       |                          |       |                      |        |
|-------|--|-------|------------------------|-------|--------------------------|-------|----------------------|--------|
|       | Line speeds <sup>2</sup>   |       | Line pulls             |       |                          |       | Drum grooved lagging |        |
|       |  |       | Available <sup>1</sup> |       | Permissible <sup>3</sup> |       | Total wire rope      |        |
|       | F.P.M  | m/min | Lbs.                   | kgf   | Lbs.                     | kgf   | Feet                 | Meters |
| 1st   | 295  | 90    | 7,600                  | 3,460 | 6,500                    | 2,940 | 48.9                 | 14.9   |
| 2nd   | 321  | 98    | 6,900                  | 3,150 | 5,900                    | 2,670 | 101.7                | 31.0   |
| 3rd   | 344  | 105   | 6,400                  | 2,890 | 5,400                    | 2,450 | 159.1                | 48.5   |
| 4th   | 370  | 113   | 5,900                  | 2,670 | 5,000                    | 2,260 | 220.5                | 67.2   |
| 5th   | 406  | 124   | 5,500                  | 2,480 | 4,600                    | 2,100 | 285.8                | 87.1   |
| 6th   | 423  | 129   | 5,100                  | 2,310 | 4,300                    | 1,960 | 355.6                | 108.4  |
| 7th   | 449  | 137   | 4,800                  | 2,170 | 4,000                    | 1,840 | 429.5                | 130.9  |

<sup>1</sup> Developed by machinery with each layer of wire rope, but not based on rope strength or other limitation in machinery or equipment.

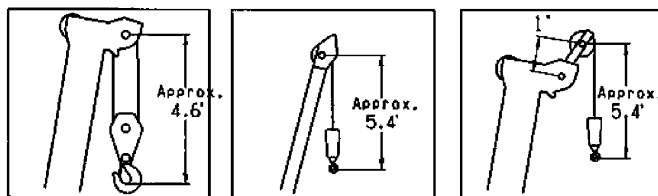
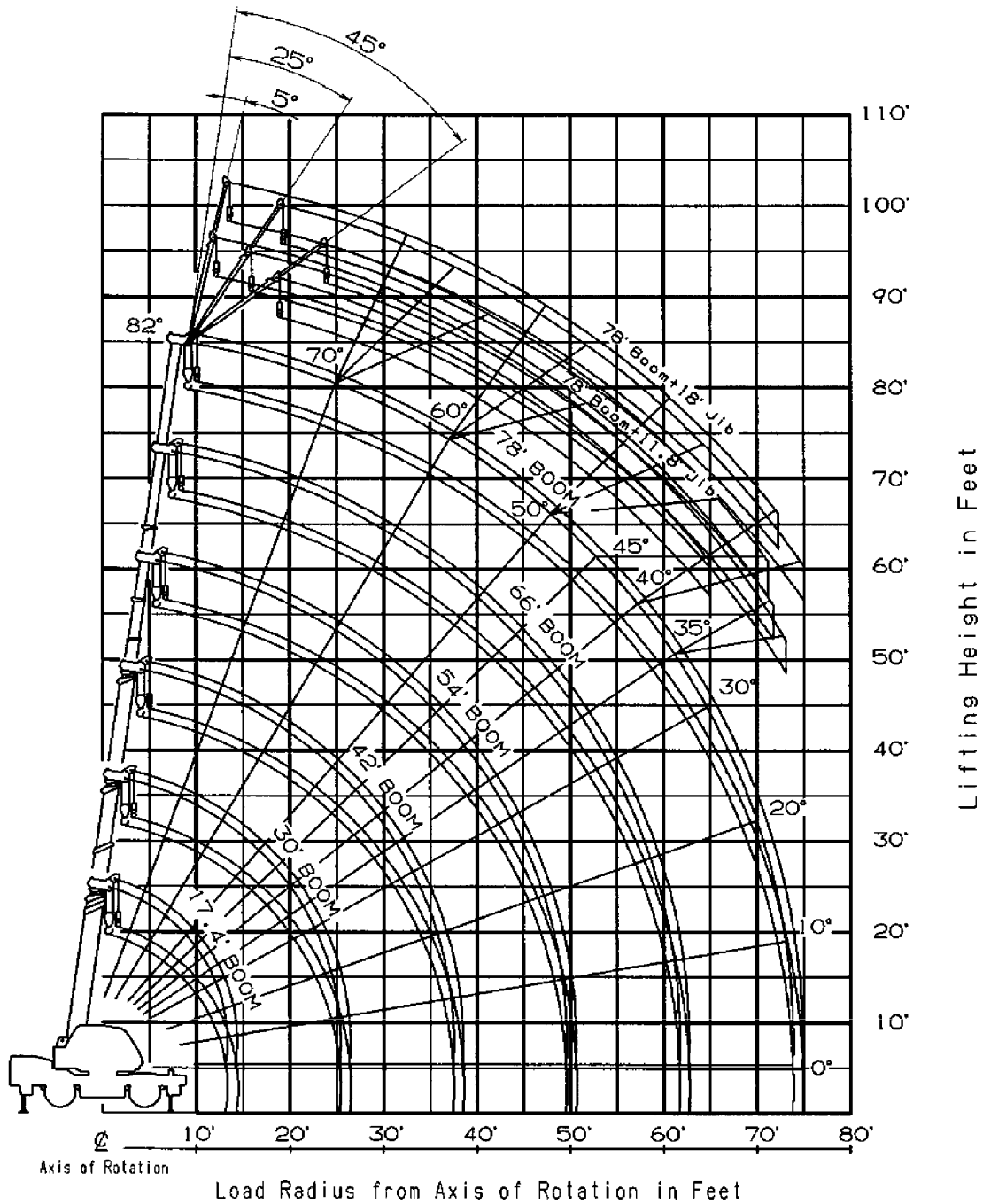
<sup>2</sup> Line speeds based only on hook block, not loaded.

<sup>3</sup> Permissible line pull may be affected by wire rope strength.

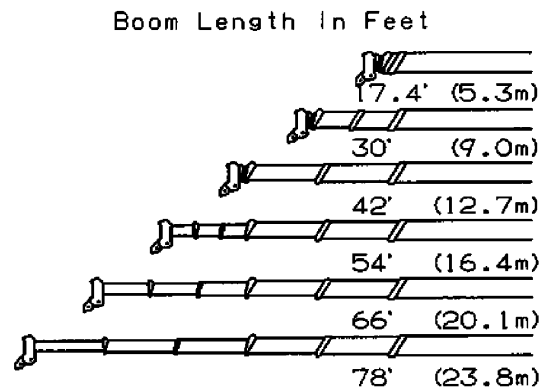
### DRUM DIMENSIONS

|                 | Inch      | mm      |
|-----------------|-----------|---------|
| Root diameter   | 9-7/16"   | 240     |
| Length          | Main      | 9-7/16" |
|                 | Auxiliary | 9-7/16" |
| Flange diameter | 1' 4-1/8" | 410     |

# GR-150XL-1 WORKING RANGE CHART



NOTE: Boom and jib geometry shown are for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook.



# GR-150XL-1 RATED LIFTING CAPACITIES (IN POUNDS)

| ON OUTRIGGERS FULLY EXTENDED 15' 5" (4.7m) SPREAD |       |        |      |        |      |         |      |         |      |         |      |         |
|---|-------|--------|------|--------|------|---------|------|---------|------|---------|------|---------|
| 360° ROTATION                                     |       |        |      |        |      |         |      |         |      |         |      |         |
| B   | 17.4' |        | 30'  |        | 42'  |         | 54'  |         | 66'  |         | 78'  |         |
|   | C     | (5.3m) | C    | (9.0m) | C    | (12.7m) | C    | (16.4m) | C    | (20.1m) | C    | (23.8m) |
| 4   | 70.4  | 30,000 | 78.9 | 13,200 |      |         |      |         |      |         |      |         |
| 6   | 62.8  | 30,000 | 75.1 | 13,200 | 79.5 | 13,200  |      |         |      |         |      |         |
| 8   | 54.2  | 23,800 | 70.8 | 13,200 | 76.7 | 13,200  | 79.9 | 11,000  |      |         |      |         |
| 10  | 44.1  | 17,800 | 66.7 | 13,200 | 73.8 | 13,200  | 78.0 | 11,000  | 80.4 | 9,900   |      |         |
| 12  | 30.8  | 14,800 | 62.4 | 13,200 | 71.0 | 13,200  | 75.8 | 11,000  | 78.7 | 9,900   | 80.5 | 6,600   |
| 15  |       |        | 55.4 | 11,500 | 66.6 | 11,100  | 72.4 | 10,850  | 76.0 | 8,950   | 78.5 | 6,600   |
| 20  |       |        | 42.1 | 8,300  | 58.5 | 8,000   | 66.6 | 7,750   | 71.5 | 7,050   | 74.8 | 6,050   |
| 25  |       |        | 19.5 | 6,200  | 49.8 | 5,850   | 60.6 | 5,700   | 66.8 | 5,500   | 70.9 | 4,950   |
| 30  |       |        |      |        | 39.4 | 3,450   | 54.3 | 4,400   | 61.8 | 4,400   | 66.9 | 4,100   |
| 35  |       |        |      |        | 25.2 | 2,500   | 47.1 | 2,850   | 56.5 | 3,550   | 62.6 | 3,350   |
| 40  |       |        |      |        |      |         | 38.9 | 2,300   | 51.0 | 2,750   | 58.3 | 2,800   |
| 45  |       |        |      |        |      |         | 28.3 | 1,650   | 44.8 | 2,050   | 53.7 | 2,000   |
| 50  |       |        |      |        |      |         |      |         | 37.9 | 1,600   | 48.6 | 1,700   |
| 55  |       |        |      |        |      |         |      |         | 29.3 | 1,200   | 43.2 | 1,300   |
| 60  |       |        |      |        |      |         |      |         | 16.2 | 850     | 37.2 | 1,050   |
| 65  |       |        |      |        |      |         |      |         |      |         | 29.9 | 850     |
| 70  |       |        |      |        |      |         |      |         |      |         | 20.2 | 650     |

| ON OUTRIGGERS MID EXTENDED 14' 1-1/4" (4.3m) SPREAD |       |        |      |        |      |         |      |         |      |         |      |         |
|---|-------|--------|------|--------|------|---------|------|---------|------|---------|------|---------|
| 360° ROTATION                                       |       |        |      |        |      |         |      |         |      |         |      |         |
| B   | 17.4' |        | 30'  |        | 42'  |         | 54'  |         | 66'  |         | 78'  |         |
|   | C     | (5.3m) | C    | (9.0m) | C    | (12.7m) | C    | (16.4m) | C    | (20.1m) | C    | (23.8m) |
| 4   | 70.4  | 30,000 | 78.9 | 13,200 |      |         |      |         |      |         |      |         |
| 6   | 62.8  | 30,000 | 75.1 | 13,200 | 79.5 | 13,200  |      |         |      |         |      |         |
| 8   | 54.2  | 23,800 | 70.8 | 13,200 | 76.7 | 13,200  | 79.9 | 11,000  |      |         |      |         |
| 10  | 44.1  | 17,800 | 66.7 | 13,200 | 73.8 | 13,200  | 78.0 | 11,000  | 80.4 | 9,900   |      |         |
| 12  | 30.8  | 14,800 | 62.4 | 13,200 | 71.0 | 13,200  | 75.8 | 11,000  | 78.7 | 9,900   | 80.5 | 6,600   |
| 15  |       |        | 55.3 | 11,300 | 66.6 | 11,100  | 72.4 | 10,850  | 76.0 | 8,950   | 78.5 | 6,600   |
| 20  |       |        | 42.1 | 8,050  | 58.5 | 7,450   | 66.6 | 7,750   | 71.5 | 7,050   | 74.8 | 6,050   |
| 25  |       |        | 19.5 | 4,700  | 49.8 | 5,300   | 60.6 | 5,400   | 66.7 | 5,100   | 70.9 | 4,950   |
| 30  |       |        |      |        | 39.4 | 3,000   | 54.2 | 3,450   | 61.7 | 3,500   | 66.8 | 3,900   |
| 35  |       |        |      |        | 25.2 | 2,100   | 47.0 | 2,400   | 56.5 | 2,750   | 62.6 | 2,700   |
| 40  |       |        |      |        |      |         | 38.7 | 1,750   | 50.9 | 1,950   | 58.3 | 2,200   |
| 45  |       |        |      |        |      |         | 28.1 | 1,200   | 44.6 | 1,450   | 53.6 | 1,650   |
| 50  |       |        |      |        |      |         |      |         | 37.7 | 1,050   | 48.5 | 1,250   |
| 55  |       |        |      |        |      |         |      |         | 29.3 | 750     | 43.1 | 950     |
| 60  |       |        |      |        |      |         |      |         | 16.2 | 450     | 37.0 | 750     |
| 65  |       |        |      |        |      |         |      |         |      |         | 29.8 | 450     |

- A :Boom length in feet
- B :Load radius in feet
- C :Loaded boom angle (deg.)



# GR-150XL-1 RATED LIFTING CAPACITIES (IN POUNDS)

| ON OUTRIGGERS MID EXTENDED 11' 5-3/4" (3.5m) SPREAD |       |        |      |        |      |         |      |         |      |         |      |         |
|---|-------|--------|------|--------|------|---------|------|---------|------|---------|------|---------|
| 360° ROTATION                                       |       |        |      |        |      |         |      |         |      |         |      |         |
| A \ B   | 17.4' |        | 30'  |        | 42'  |         | 54'  |         | 66'  |         | 78'  |         |
|   | C     | (5.3m) | C    | (9.0m) | C    | (12.7m) | C    | (16.4m) | C    | (20.1m) | C    | (23.8m) |
| 4   | 70.4  | 30,000 | 78.9 | 13,200 |      |         |      |         |      |         |      |         |
| 6   | 62.8  | 30,000 | 75.1 | 13,200 | 79.5 | 13,200  |      |         |      |         |      |         |
| 8   | 54.2  | 23,800 | 70.8 | 13,200 | 76.7 | 13,200  | 79.9 | 11,000  |      |         |      |         |
| 10  | 44.1  | 17,800 | 66.7 | 13,200 | 73.8 | 13,200  | 78.0 | 11,000  | 80.4 | 9,900   |      |         |
| 12  | 30.8  | 14,800 | 62.4 | 13,200 | 71.0 | 13,200  | 75.8 | 11,000  | 78.7 | 9,900   | 80.5 | 6,600   |
| 15  |       |        | 55.2 | 8,700  | 66.6 | 10,000  | 72.4 | 9,450   | 76.0 | 8,950   | 78.5 | 6,600   |
| 20  |       |        | 42.0 | 5,000  | 58.5 | 4,750   | 66.5 | 5,400   | 71.4 | 5,600   | 74.8 | 5,000   |
| 25  |       |        | 19.5 | 3,050  | 49.7 | 2,900   | 60.4 | 3,500   | 66.6 | 3,800   | 70.8 | 3,850   |
| 30  |       |        |      |        | 39.3 | 1,750   | 53.9 | 2,250   | 61.4 | 2,550   | 66.7 | 2,650   |
| 35  |       |        |      |        | 24.9 | 1,050   | 46.5 | 1,500   | 56.3 | 1,750   | 62.4 | 1,900   |
| 40  |       |        |      |        |      |         | 38.3 | 950     | 50.6 | 1,100   | 58.0 | 1,300   |
| 45  |       |        |      |        |      |         | 27.6 | 500     | 44.5 | 800     | 53.2 | 850     |
| 50  |       |        |      |        |      |         |      |         | 37.4 | 450     | 48.2 | 550     |

| ON OUTRIGGERS MID EXTENDED 8' 2-3/8" (2.5m) SPREAD |       |        |      |        |      |         |      |         |      |         |      |         |
|--|-------|--------|------|--------|------|---------|------|---------|------|---------|------|---------|
| 360° ROTATION                                      |       |        |      |        |      |         |      |         |      |         |      |         |
| A \ B  | 17.4' |        | 30'  |        | 42'  |         | 54'  |         | 66'  |         | 78'  |         |
|  | C     | (5.3m) | C    | (9.0m) | C    | (12.7m) | C    | (16.4m) | C    | (20.1m) | C    | (23.8m) |
| 4  | 70.4  | 30,000 | 78.9 | 13,200 |      |         |      |         |      |         |      |         |
| 6  | 62.8  | 30,000 | 75.1 | 13,200 | 79.5 | 13,200  |      |         |      |         |      |         |
| 8  | 54.1  | 15,900 | 70.8 | 13,200 | 76.7 | 13,200  | 79.9 | 11,000  |      |         |      |         |
| 10   | 43.6  | 10,400 | 66.7 | 10,100 | 73.7 | 10,100  | 78.0 | 11,000  | 80.4 | 9,900   |      |         |
| 12   | 30.5  | 7,500  | 62.3 | 7,400  | 70.8 | 7,350   | 75.6 | 8,000   | 78.7 | 9,900   | 80.5 | 6,600   |
| 15   |       |        | 55.2 | 4,650  | 66.3 | 4,600   | 72.2 | 5,150   | 75.8 | 5,400   | 78.5 | 6,600   |
| 20   |       |        | 42.0 | 2,400  | 58.3 | 2,300   | 66.4 | 2,800   | 71.1 | 3,050   | 74.5 | 3,300   |
| 25   |       |        | 19.5 | 1,200  | 49.6 | 1,050   | 60.3 | 1,600   | 66.3 | 1,850   | 70.4 | 2,000   |
| 30   |       |        |      |        |      |         | 53.8 | 800     | 61.3 | 1,100   | 66.3 | 1,200   |
| 35   |       |        |      |        |      |         |      |         | 56.0 | 600     | 62.0 | 700     |

| ON OUTRIGGERS MIN EXTENDED 5' 4-1/2" (1.64m) SPREAD |       |        |      |        |      |         |      |         |      |         |      |         |
|---|-------|--------|------|--------|------|---------|------|---------|------|---------|------|---------|
| 360° ROTATION                                       |       |        |      |        |      |         |      |         |      |         |      |         |
| A \ B   | 17.4' |        | 30'  |        | 42'  |         | 54'  |         | 66'  |         | 78'  |         |
|   | C     | (5.3m) | C    | (9.0m) | C    | (12.7m) | C    | (16.4m) | C    | (20.1m) | C    | (23.8m) |
| 4   | 70.3  | 14,300 | 78.9 | 10,600 |      |         |      |         |      |         |      |         |
| 6   | 62.5  | 10,850 | 75.0 | 9,900  | 79.5 | 10,100  |      |         |      |         |      |         |
| 8   | 54.1  | 7,300  | 70.8 | 7,450  | 76.6 | 6,950   | 79.9 | 6,100   |      |         |      |         |
| 10  | 44.0  | 4,900  | 66.6 | 5,200  | 73.8 | 4,700   | 77.6 | 4,600   | 80.1 | 4,600   |      |         |
| 12  | 30.1  | 3,600  | 62.2 | 3,450  | 70.9 | 3,450   | 75.3 | 3,500   | 78.3 | 3,600   | 80.4 | 3,550   |
| 15  |       |        | 55.2 | 2,050  | 66.4 | 1,900   | 72.0 | 2,250   | 75.5 | 2,500   | 77.9 | 2,550   |
| 20  |       |        | 41.8 | 700    | 58.5 | 600     | 66.2 | 1,000   | 71.0 | 1,250   | 74.1 | 1,500   |
| 25  |       |        |      |        |      |         |      |         |      |         | 70.2 | 750     |

**A** : Boom length in feet

**C** : Loaded boom angle (deg.)

**B** : Load radius in feet

|                         |              |                              |                |
|-------------------------|--------------|------------------------------|----------------|
| Boom Length in Feet     | 17.4' (5.3m) | 17.4' to 78' (5.3m to 23.8m) | Single top Jib |
| Number of parts of line | 8            | 4                            | 1              |

# GR-150XL-1 RATED LIFTING CAPACITIES (IN POUNDS)

| ON OUTRIGGERS FULLY EXTENDED 15' 5" (4.7m) SPREAD<br>360° ROTATION |                                     |      |          |      |          |      |                                  |      |          |      |          |      |
|--|-------------------------------------|------|----------|------|----------|------|----------------------------------|------|----------|------|----------|------|
| C  | 78' (23.8m) Boom + 11.8' (3.6m) Jib |      |          |      |          |      | 78' (23.8m) Boom +18' (5.5m) Jib |      |          |      |          |      |
|  | 5° Tilt                             |      | 25° Tilt |      | 45° Tilt |      | 5° Tilt                          |      | 25° Tilt |      | 45° Tilt |      |
|  | R                                   | W    | R        | W    | R        | W    | R                                | W    | R        | W    | R        | W    |
| 82°  | 12.6                                | 3300 | 16.7     | 2650 | 19.6     | 2000 | 13.9                             | 1850 | 20.0     | 1550 | 24.7     | 1300 |
| 80°  | 16.1                                | 3300 | 20.0     | 2650 | 22.7     | 2000 | 17.5                             | 1850 | 23.5     | 1550 | 28.0     | 1300 |
| 77.5°  | 20.4                                | 3300 | 24.2     | 2650 | 26.5     | 2000 | 21.9                             | 1850 | 27.9     | 1550 | 31.9     | 1200 |
| 75°  | 24.4                                | 3300 | 28.1     | 2650 | 30.3     | 2000 | 26.3                             | 1850 | 32.1     | 1550 | 35.8     | 1200 |
| 72.5°  | 28.3                                | 3000 | 31.8     | 2400 | 33.9     | 1900 | 30.6                             | 1850 | 36.0     | 1500 | 39.6     | 1200 |
| 70°  | 32.1                                | 2750 | 35.4     | 2200 | 37.4     | 1850 | 34.7                             | 1850 | 39.7     | 1400 | 43.1     | 1150 |
| 67.5°  | 35.7                                | 2500 | 38.9     | 2100 | 40.8     | 1800 | 38.6                             | 1800 | 43.3     | 1350 | 46.5     | 1100 |
| 65°  | 39.2                                | 2300 | 42.3     | 1950 | 44.2     | 1700 | 42.5                             | 1750 | 47.1     | 1300 | 49.8     | 1100 |
| 62.5°  | 42.8                                | 2100 | 45.7     | 1850 | 47.3     | 1600 | 46.1                             | 1600 | 50.5     | 1250 | 53.0     | 1100 |
| 60°  | 46.1                                | 1950 | 49.0     | 1750 | 50.3     | 1550 | 49.6                             | 1450 | 53.8     | 1200 | 56.1     | 1050 |
| 57.5°  | 49.1                                | 1600 | 51.9     | 1450 | 53.3     | 1300 | 53.1                             | 1350 | 57.2     | 1150 | 59.1     | 1000 |
| 55°  | 52.1                                | 1300 | 54.9     | 1200 | 56.0     | 1100 | 56.4                             | 1250 | 60.3     | 1100 | 61.9     | 1000 |
| 52.5°  | 55.1                                | 1100 | 57.7     | 1000 | 58.6     | 1000 | 59.5                             | 1000 | 63.3     | 900  | 64.7     | 850  |
| 50°  | 57.9                                | 900  | 60.3     | 800  | 61.2     | 850  | 62.7                             | 800  | 66.0     | 750  | 67.4     | 750  |
| 47.5°  | 60.7                                | 800  | 62.8     | 750  | 63.6     | 750  | 65.4                             | 700  | 68.7     | 650  | 69.8     | 650  |
| 45°  | 63.2                                | 650  | 65.3     | 600  | 65.8     | 600  | 68.1                             | 600  | 71.2     | 500  | 72.0     | 500  |
| 42.5°  | 65.7                                | 600  | 67.6     | 450  |          |      | 70.8                             | 450  | 73.7     | 450  |          |      |
| 40°  | 68.1                                | 450  | 69.9     | 400  |          |      | 73.4                             | 400  |          |      |          |      |
| 37.5°  | 70.4                                | 350  |          |      |          |      |                                  |      |          |      |          |      |

| ON OUTRIGGERS MID EXTENDED 14' 1-1/4" (4.3m) SPREAD<br>360° ROTATION |                                     |      |          |      |          |      |                                  |      |          |      |          |      |
|--|-------------------------------------|------|----------|------|----------|------|----------------------------------|------|----------|------|----------|------|
| C  | 78' (23.8m) Boom + 11.8' (3.6m) Jib |      |          |      |          |      | 78' (23.8m) Boom +18' (5.5m) Jib |      |          |      |          |      |
|  | 5° Tilt                             |      | 25° Tilt |      | 45° Tilt |      | 5° Tilt                          |      | 25° Tilt |      | 45° Tilt |      |
|  | R                                   | W    | R        | W    | R        | W    | R                                | W    | R        | W    | R        | W    |
| 82°  | 12.6                                | 3300 | 16.7     | 2650 | 19.6     | 2000 | 13.9                             | 1850 | 20.0     | 1550 | 24.7     | 1300 |
| 80°  | 16.1                                | 3300 | 20.0     | 2650 | 22.7     | 2000 | 17.5                             | 1850 | 23.5     | 1550 | 28.0     | 1300 |
| 77.5°  | 20.4                                | 3300 | 24.2     | 2650 | 26.5     | 2000 | 21.9                             | 1850 | 27.9     | 1550 | 31.9     | 1200 |
| 75°  | 24.4                                | 3300 | 28.1     | 2650 | 30.3     | 2000 | 26.3                             | 1850 | 32.1     | 1550 | 35.8     | 1200 |
| 72.5°  | 28.3                                | 3000 | 31.8     | 2400 | 33.9     | 1900 | 30.6                             | 1850 | 36.0     | 1500 | 39.6     | 1200 |
| 70°  | 32.1                                | 2750 | 35.4     | 2200 | 37.4     | 1850 | 34.7                             | 1850 | 39.7     | 1400 | 43.1     | 1150 |
| 67.5°  | 35.7                                | 2500 | 38.9     | 2100 | 40.8     | 1800 | 38.6                             | 1800 | 43.3     | 1350 | 46.5     | 1100 |
| 65°  | 39.2                                | 2300 | 42.3     | 1950 | 44.2     | 1700 | 42.5                             | 1750 | 47.1     | 1300 | 49.8     | 1100 |
| 62.5°  | 42.6                                | 2000 | 45.7     | 1600 | 47.3     | 1450 | 46.1                             | 1450 | 50.5     | 1150 | 53.0     | 1100 |
| 60°  | 45.8                                | 1450 | 48.9     | 1300 | 50.3     | 1200 | 49.6                             | 1150 | 53.8     | 1050 | 56.1     | 1050 |
| 57.5°  | 48.9                                | 1250 | 51.8     | 1200 | 53.1     | 1050 | 52.9                             | 1050 | 57.2     | 950  | 59.1     | 950  |
| 55°  | 51.9                                | 1000 | 54.7     | 950  | 55.8     | 900  | 56.1                             | 900  | 60.2     | 800  | 61.9     | 750  |
| 52.5°  | 54.8                                | 800  | 57.3     | 800  | 58.4     | 750  | 59.3                             | 750  | 63.0     | 700  | 64.6     | 650  |
| 50°  | 57.7                                | 650  | 60.1     | 600  | 61.0     | 600  | 62.3                             | 600  | 65.9     | 550  | 67.2     | 550  |
| 47.5°  | 60.4                                | 500  | 62.6     | 450  | 63.4     | 450  | 65.2                             | 450  | 68.6     | 450  | 69.7     | 450  |
| 45°  | 63.0                                | 400  | 65.1     | 400  | 65.7     | 400  | 68.0                             | 400  | 71.1     | 350  | 71.9     | 350  |

**C** : Loaded boom angle (deg.)  
**R** : Load radius in feet  
**W** : Rated lifting capacity in pounds



# GR-150XL-1 RATED LIFTING CAPACITIES (IN POUNDS)

| ON OUTRIGGERS MID EXTENDED 11' 5-3/4" (3.5m) SPREAD<br>360° ROTATION |                                     |      |          |      |          |      |                                  |      |          |      |          |      |
|--|-------------------------------------|------|----------|------|----------|------|----------------------------------|------|----------|------|----------|------|
| C  | 78' (23.8m) Boom + 11.8' (3.6m) Jib |      |          |      |          |      | 78' (23.8m) Boom +18' (5.5m) Jib |      |          |      |          |      |
|  | 5° Tilt                             |      | 25° Tilt |      | 45° Tilt |      | 5° Tilt                          |      | 25° Tilt |      | 45° Tilt |      |
|  | R                                   | W    | R        | W    | R        | W    | R                                | W    | R        | W    | R        | W    |
| 82°  | 12.6                                | 3300 | 16.7     | 2650 | 19.6     | 2000 | 13.9                             | 1850 | 20.0     | 1550 | 24.7     | 1300 |
| 80°  | 16.1                                | 3300 | 20.0     | 2650 | 22.7     | 2000 | 17.5                             | 1850 | 23.5     | 1550 | 28.0     | 1300 |
| 77.5°  | 20.4                                | 3300 | 24.2     | 2650 | 26.5     | 2000 | 21.9                             | 1850 | 27.9     | 1550 | 31.9     | 1200 |
| 75°  | 24.4                                | 3300 | 28.1     | 2650 | 30.3     | 2000 | 26.3                             | 1850 | 32.1     | 1550 | 35.8     | 1200 |
| 72.5°  | 28.3                                | 2850 | 31.8     | 2400 | 33.9     | 1900 | 30.6                             | 1850 | 36.0     | 1500 | 39.6     | 1200 |
| 70°  | 31.8                                | 2000 | 35.4     | 2000 | 37.4     | 1850 | 34.7                             | 1850 | 39.7     | 1400 | 43.1     | 1150 |
| 67.5°  | 35.3                                | 1700 | 38.7     | 1650 | 40.8     | 1600 | 38.6                             | 1650 | 43.3     | 1300 | 46.5     | 1100 |
| 65°  | 38.7                                | 1300 | 41.9     | 1300 | 43.8     | 1200 | 42.2                             | 1200 | 46.9     | 950  | 49.8     | 900  |
| 62.5°  | 42.0                                | 1000 | 45.7     | 1000 | 46.9     | 950  | 45.7                             | 1000 | 50.2     | 800  | 52.9     | 700  |
| 60°  | 45.2                                | 750  | 48.9     | 750  | 49.8     | 750  | 48.9                             | 750  | 53.4     | 650  | 55.8     | 600  |
| 57.5°  | 48.3                                | 550  | 51.8     | 550  | 52.6     | 550  | 52.2                             | 550  | 56.7     | 450  | 58.7     | 450  |
| 55°  | 51.4                                | 450  | 54.2     | 450  | 55.4     | 400  | 55.6                             | 400  | 59.7     | 350  | 61.6     | 350  |

| ON OUTRIGGERS MID EXTENDED 8' 2-3/8" (2.5m) SPREAD<br>360° ROTATION |                                     |      |          |      |          |      |                                  |      |          |      |          |      |
|---|-------------------------------------|------|----------|------|----------|------|----------------------------------|------|----------|------|----------|------|
| C   | 78' (23.8m) Boom + 11.8' (3.6m) Jib |      |          |      |          |      | 78' (23.8m) Boom +18' (5.5m) Jib |      |          |      |          |      |
|   | 5° Tilt                             |      | 25° Tilt |      | 45° Tilt |      | 5° Tilt                          |      | 25° Tilt |      | 45° Tilt |      |
|   | R                                   | W    | R        | W    | R        | W    | R                                | W    | R        | W    | R        | W    |
| 82°   | 12.6                                | 3300 | 16.7     | 2650 | 19.6     | 2000 | 13.9                             | 1850 | 20.0     | 1550 | 24.7     | 1300 |
| 80°   | 16.1                                | 3300 | 20.0     | 2650 | 22.7     | 2000 | 17.5                             | 1850 | 23.5     | 1550 | 28.0     | 1300 |
| 77.5°   | 20.1                                | 2850 | 23.9     | 2300 | 26.3     | 1900 | 21.9                             | 1850 | 27.7     | 1500 | 31.9     | 1200 |
| 75°   | 23.9                                | 2000 | 27.7     | 1700 | 30.0     | 1450 | 26.3                             | 1850 | 31.9     | 1400 | 35.7     | 1100 |
| 72.5°   | 27.5                                | 1550 | 31.1     | 1300 | 33.5     | 1200 | 30.2                             | 1500 | 35.5     | 1100 | 39.1     | 900  |
| 70°   | 31.0                                | 1050 | 34.5     | 900  | 36.7     | 800  | 33.9                             | 900  | 39.3     | 700  | 42.8     | 600  |
| 67.5°   | 34.5                                | 750  | 37.9     | 650  | 39.9     | 550  | 37.6                             | 650  |          |      |          |      |
| 65°   | 37.8                                | 450  | 41.1     | 400  | 43.0     | 350  | 41.0                             | 350  |          |      |          |      |

**C** :Loaded boom angle (deg.)  
**R** :Load radius in feet  
**W** :Rated lifting capacity in pounds

# WARNING AND OPERATING INSTRUCTIONS FOR LIFTING CAPACITIES

## GENERAL

1. RATED LIFTING CAPACITIES apply only to the machine as originally manufactured and normally equipped by TADANO LTD. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.
2. Hydraulic cranes can be hazardous if improperly operated or maintained. Operation and maintenance of this machine must be in compliance with information in the **Operation and Maintenance Manual** supplied with crane. If these manuals are missing, order replacements through the distributor.
3. The operator and other personnel associated with this machine shall fully acquaint themselves with the latest American National Standards Institute (ANSI) safety standards for cranes.

## SET UP

1. Rated lifting capacities on the chart are the maximum allowable crane capacities and are based on the machine standing level on firm supporting surface under ideal job conditions. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger floats or tires to spread the loads to a larger bearing surface.
2. For outrigger operation, outriggers shall be properly extended with tires free of supporting surface before operating crane.

## OPERATION

1. Rated lifting capacities have been tested to and meet minimum requirements of SAE J1063-Cantilevered Boom Crane Structures Method of Test.
2. Rated lifting capacities do not exceed 85 % of the tipping load on outriggers fully extended as determined by SAE J765-Crane Stability Test Code.  
Rated lifting capacities for partially extended outriggers are determined by this formula, Rated Lifting Capacities = (Tipping Load - 0.1 x Tip Reaction) / 1.25.
3. Rated lifting capacities above bold lines in the chart are based on crane strength and those below, on its stability. They are based on actual load radius increased by boom deflection.
4. The weight of handling device such as hook blocks, slings, etc., must be considered as part of the load and must be deducted from the lifting capacities.
5. Rated lifting capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, inflation of tires, operating speeds, side loads, etc. Side pull on boom or jib is extremely dangerous.
6. Rated lifting capacities do not account for the effects of wind on a lifted load or boom. Rated lifting capacities and boom length shall be appropriately reduced, when wind velocity exceeds 20 mph (9 m/sec.).
7. Rated lifting capacities at load radius shall not be exceeded. Do not tip the crane to determine allowable loads.
8. Do not operate at boom lengths, radii, or boom angle, where no capacities are shown. Crane may overturn without any load on the hook.
9. When boom length is between values listed, refer to the rated lifting capacities of the next longer and next shorter booms for the same radius. The lesser of the two rated lifting capacities shall be used.

10. When making lifts at a load radius not shown, use the next longer radius to determine allowable capacity.
11. Load per line should not exceed 4,000 lbs. (1,800kg) for main winch and auxiliary winch.
12. Check the actual number of parts of line with LOAD MOMENT INDICATOR (AML-L) before operation. Maximum lifting capacity is restricted by the number of parts of line of LOAD MOMENT INDICATOR (AML-L). Limited capacity is as determined from the formula, Single line pull for main winch (4,000 lbs.) x number of parts of line.
13. The boom angle before loading should be greater to account for deflection. For rated lifting capacities, the loaded boom angle and the load radius is for reference only.
14. The 17.4' (5.3m) boom length capacities are based on boom fully retracted. If not fully retracted [less than 30' (9.0m) boom length], use the rated lifting capacities for the 30' (9.0m) boom length.
15. Extension or retraction of the boom with loads may be attempted within the limits of the RATED LIFTING CAPACITIES. The ability to telescope loads is limited by hydraulic pressure, boom angle, boom length, crane maintenance, etc.
16. For lifting capacity of single top, reduce the rated lifting capacities of relevant boom according to a weight reductions for auxiliary load handling equipment. Capacities of single top shall not exceed 4,000 lbs. (1,800kg) including main hook.
17. When jib removing, jib state switch select removed.
18. When erecting and stowing jib, be sure to retain it by hand or by other means to prevent its free movement.
19. Use "ANTI-TWO BLOCK" disable switch when erecting and stowing jib and when stowing hook block. While the switch is pushed, the hoist does not stop, even when overwind condition occurs.
20. For boom length with 11.8' (3.6m) jib, rated lifting capacities are determined by loaded boom angle only in the column headed "78' (23.8m) boom + 11.8' (3.6m) jib".  
For boom length with 18' (5.5m) jib, rated lifting capacities are determined by loaded boom angle only in the column headed "78' (23.8m) boom + 18' (5.5m) jib".  
For angles not shown, use the next lower loaded boom angle to determine allowable capacity.
21. When lifting a load by using jib (aux. winch) and boom (main winch) simultaneously, do the following:
  - Enter the operation status as jib operation, not as boom operation.
  - Before starting operation, make sure that mass of load is

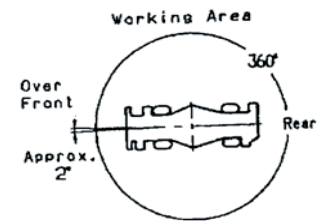
## DEFINITIONS

1. Load Radius: Horizontal distance from a projection of the axis of rotation to supporting surface before loading to the center of the vertical hoist line or tackle with load applied.
2. Loaded Boom Angle: The angle between the boom base section and the horizontal, after lifting the rated lifting capacity at the load radius.
3. Working Area: Area measured in a circular arc about the centerline of rotation.
4. Freely Suspended Load: Load hanging free with no direct external force applied except by the hoist line.
5. Side Load: Horizontal side force applied to the lifted load either on the ground or in the air.

# GR-150XL-1 RATED LIFTING CAPACITIES (IN POUNDS)

| ON RUBBER STATIONARY |            |        |      |        |      |         |               |        |      |        |      |         |
|----------------------|------------|--------|------|--------|------|---------|---------------|--------|------|--------|------|---------|
| A                    | Over Front |        |      |        |      |         | 360° Rotation |        |      |        |      |         |
|                      | 17.4'      |        | 30'  |        | 42'  |         | 17.4'         |        | 30'  |        | 42'  |         |
|                      | C          | (5.3m) | C    | (9.0m) | C    | (12.7m) | C             | (5.3m) | C    | (9.0m) | C    | (12.7m) |
| 4                    | 70.3       | 7,900  | 79.0 | 7,900  |      |         | 70.3          | 6,200  | 79.0 | 6,200  |      |         |
| 6                    | 62.7       | 7,650  | 74.9 | 7,650  | 79.4 | 7,900   | 62.7          | 6,200  | 74.9 | 6,200  | 79.4 | 6,150   |
| 8                    | 54.4       | 6,900  | 70.8 | 6,900  | 76.6 | 6,900   | 54.4          | 4,900  | 70.8 | 4,800  | 76.6 | 4,700   |
| 10                   | 44.4       | 5,750  | 66.5 | 5,650  | 73.6 | 5,500   | 44.4          | 3,450  | 66.5 | 3,350  | 73.6 | 3,200   |
| 12                   | 30.7       | 4,850  | 62.2 | 4,600  | 70.7 | 4,350   | 30.7          | 2,500  | 62.2 | 2,350  | 70.7 | 2,100   |
| 15                   |            |        | 55.2 | 3,450  | 66.2 | 3,000   |               |        | 55.2 | 1,000  | 66.2 | 750     |
| 20                   |            |        | 41.7 | 1,900  | 58.3 | 1,700   |               |        |      |        |      |         |
| 25                   |            |        | 19.2 | 550    | 49.4 | 650     |               |        |      |        |      |         |

| ON RUBBER CREEP |            |        |      |        |      |         |               |        |      |        |      |         |
|-----------------|------------|--------|------|--------|------|---------|---------------|--------|------|--------|------|---------|
| A               | Over Front |        |      |        |      |         | 360° Rotation |        |      |        |      |         |
|                 | 17.4'      |        | 30'  |        | 42'  |         | 17.4'         |        | 30'  |        | 42'  |         |
|                 | C          | (5.3m) | C    | (9.0m) | C    | (12.7m) | C             | (5.3m) | C    | (9.0m) | C    | (12.7m) |
| 4               | 70.3       | 7,050  | 79.0 | 7,050  |      |         | 70.3          | 4,400  | 79.0 | 4,400  |      |         |
| 6               | 62.7       | 6,750  | 74.9 | 6,750  | 79.4 | 7,050   | 62.7          | 4,400  | 74.9 | 4,400  | 79.4 | 4,400   |
| 8               | 54.4       | 6,200  | 70.8 | 6,100  | 76.6 | 5,900   | 54.4          | 3,500  | 70.8 | 3,450  | 76.6 | 3,350   |
| 10              | 44.4       | 5,200  | 66.5 | 4,950  | 73.6 | 4,750   | 44.4          | 2,350  | 66.5 | 2,250  | 73.6 | 2,150   |
| 12              | 30.7       | 4,150  | 62.2 | 4,000  | 70.7 | 3,750   | 30.7          | 1,700  | 62.2 | 1,450  | 70.7 | 1,250   |
| 15              |            |        | 55.2 | 3,000  | 66.2 | 2,700   |               |        | 55.2 | 600    |      |         |
| 20              |            |        | 41.7 | 1,700  | 58.3 | 1,500   |               |        |      |        |      |         |
| 25              |            |        | 19.2 | 500    | 49.4 | 650     |               |        |      |        |      |         |



**A** :Boom length in feet

**C** :Loaded boom angle (deg.)

**B** :Load radius in feet

NOTE: Standard number of parts of line for on rubber operation should be according to the following table

| Boom Length in Feet (meters) | 17.4' to 42' (5.3m to 12.7m) | Single top |
|------------------------------|------------------------------|------------|
| Number of parts of line      | 4                            | 1          |

The lifting capacity data stored in the LOAD MOMENT INDICATOR (AML-L) is based on the standard number of parts of line listed in the chart.

## WARNING AND OPERATING INSTRUCTIONS FOR ON RUBBER LIFTING CAPACITIES

1. Rated lifting capacities on rubber are in pounds and do not exceed 75 % of tipping loads as determined by SAE J765- Crane Stability Test Code
2. Rated lifting capacities shown in the chart are based on condition that crane is set on firm level surfaces with axle oscillation lockout applied. Those above bold lines are based on tire capacity and those below, on crane stability. They are based on actual load radius increased by tire deformation and boom deflection.
3. Rated lifting capacities are based on proper tire inflation capacity and condition. Damaged tires are hazardous to safe operation of crane
4. Tires shall be inflated to correct air pressure
 

| Tires       | Air Pressure                        |
|-------------|-------------------------------------|
| 275/80R22.5 | 125 psi (8.75 kgf/cm <sup>2</sup> ) |
5. Over front operation shall be performed within two degrees in front of chassis
6. On rubber lifting with "jib" is not permitted. Maximum permissible boom length is 42 ft. (12.7m)
7. When making lift on rubber stationary, set parking brake
8. For creep operation, boom must be centered over front of machine, swing lock engaged, and load restrained from swinging. Travel slowly and keep the lifted load as close to the ground as possible, and especially avoid any abrupt steering, accelerating or braking
9. Do not operate the crane while carrying the load
10. Creep is motion for crane not to travel more than 200 ft. (60m) in any 30 minute period and to travel at the speed of less than 1 mph (1.6km/h).
11. For creep operation, set Drive select switch to "4-WHEEL (Lo)" and set gear shift lever to "1"

# WARNING AND OPERATING INSTRUCTIONS FOR USING THE LOAD MOMENT INDICATOR (AML-L)

1. When operating crane on outriggers:
  - Set P.T.O. switch to "ON".
  - Press the outrigger mode select key to register for the outrigger operation. Press the set key, then the outrigger mode indicative symbol changes from flickering to lighting.
  - Press the boom mode select key to register the boom mode, then the boom mode indicative symbol changes from lighting to flickering. Each time the boom mode select key is pressed, the mode changes. Press the set key to select the status that corresponds to the actual state of the boom, then the boom mode indicative symbol changes from flickering to lighting.
  - When erecting and stowing jib, select the status of jib set (jib state indicative symbol flicker).
2. When operating crane on rubber:
  - Set P.T.O. switch to "ON".
  - Press the outrigger mode select key. The on-tire mode indicative symbol comes on. Each time the outrigger mode select key is pressed the mode changes. Select the creep operation, the on-tire mode indicative symbol flicker.
  - Press the boom mode select key to register the boom mode.

However, pay attention to the following.

  - (1) For stationary operation.
    - The front capacities are attainable only when the over front position symbol comes on. When the boom is more than 2 degrees from centered over front of chassis, 360° capacities are in effect.
    - When a load is lifted in the front position and then swung to the side area, make sure the value of the LOAD MOMENT INDICATOR(AML-L) is below the 360° lifting capacity.
  - (2) For creep operation.
    - The creep capacities are attainable only when boom is in the straight forward position of chassis and the over front position symbol is on. If boom is not in the straight forward position of chassis, never lift load.
3. This machine is equipped with an automatic swing stopping device. (For the details, see Operation Maintenance Manual.) But, operate very carefully because the automatic swing stop does not work in the following cases.
  - During on - tire operation.
  - When the "P.T.O" switch is set to "OVERRIDE" and the "OVERRIDE" key switch outside the cab is on.
4. During crane operation, make sure that the displays on front panel are in accordance with actual operating conditions.
5. The displayed values of LOAD MOMENT INDICATOR (AML-L) are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, inflation of tire, operating speed, side loads, etc. For safe operation, it is recommended when extending and lowering boom or swinging, lifting loads shall be appropriately reduced.
6. LOAD MOMENT INDICATOR (AML-L) is intended as an aid to the operator. Under no condition should it be relied upon to replace use of capacity charts and operating instruction. Sole reliance upon LOAD MOMENT INDICATOR(AML-L) aids in place of good operating practice can cause an accident. The operator must exercise caution to assure safety.

## GR-150XL-1 Axle weight distribution chart

|  | Pounds |        |        | Kilograms |       |       |
|--|--------|--------|--------|-----------|-------|-------|
|  | GVW    | Front  | Rear   | GVW       | Front | Rear  |
| Base machine   | 27,208 | 13,756 | 13,452 | 12,340    | 6,240 | 6,100 |
| Add: Optional Package : Aux.Winch Kits, Single Top, 2 stage jib(11.8' - 18') | 1,457  | 1,094  | 364    | 660       | 495   | 165   |

### MEMO

## TADANO AMERICA CORPORATION

333 NORTH PARK CENTRAL DRIVE, SUITE Z  
HOUSTON, TEXAS 77073 U.S.A.

PHONE: (281) 869-0030 EXT.315

FAX: (281) 869-0040

Parts Hotline: (281) 869-0033

Service Hotline: (281) 869-5925

Web site: [www.tadanoamerica.com](http://www.tadanoamerica.com)

E-mail: [sales@tadano-cranes.com](mailto:sales@tadano-cranes.com)



## CUSTOM SERVICE CRANE, INC.

[www.CustomServiceCrane.com](http://www.CustomServiceCrane.com) | t: 217-897-1700 | [randy@customservicecrane.com](mailto:randy@customservicecrane.com)